



K04 Hardware Kit Includes:

Drill point pattern (refer to Step 2)
 #8-32 x 2" Aluminum Stud (as required) 900-01072

Materials/Tools Required:

Level
 Tape Measure
 Drill with 3/16" bit
 Caulk Gun
 GE RTV 108 or RTV 6700 Clear Silicone Adhesive *
 *Available from Takeform

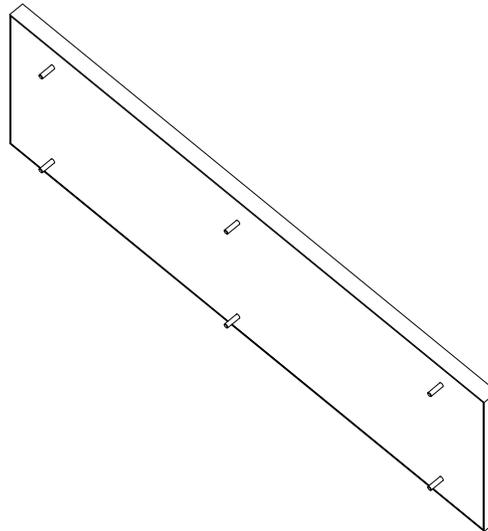
Recommended Cleaning Materials:

Lint Free Cloth or Wipes
 Novus® 1 Plastic Cleaner and Polish

Important: Wall surface must be clean and dry prior to adhering signs. Allow paint to dry at least 72 hours.

K04 - Stud Mount Installation

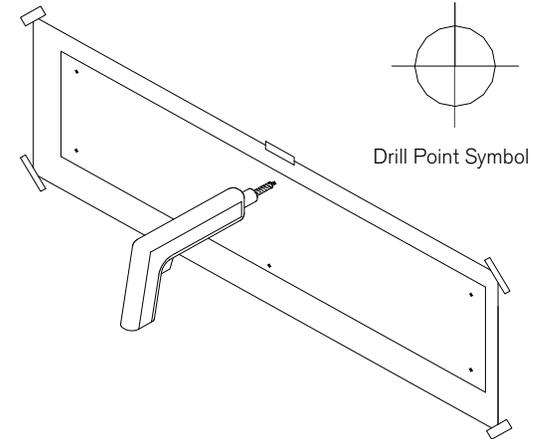
Step 1:
 Finger tighten threaded studs into holes in back of sign.



Step 2a: Installation Pattern Provided

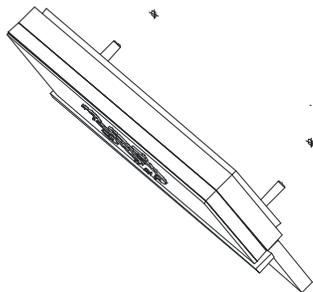
If you have been provided with an installation pattern (packaged with sign), position the pattern at desired location. Tape pattern to wall, assuring there are no wrinkles in pattern. Check pattern for level.

Drill 3/16" hole through each drill point symbol on pattern. Remove pattern. Deburr holes in drywall. Proceed to Step 3.

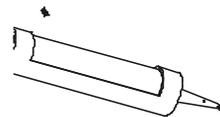


Step 2b: Installation Pattern Not Provided

Position sign on wall according to ADA code requirements and installation instructions. Press studs into wall surface, leaving a mark in wall. Drill 3/16" hole into wall at marked locations. Proceed to Step 3.

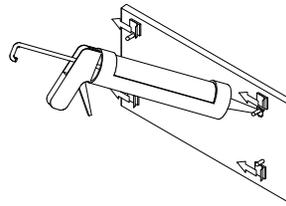


Step 3:
 Fill holes with silicone adhesive. Be careful not to over-apply silicone. Using too much may result in adhesive seeping from stud spacer when sign is pressed against wall.



Apply a small bead of silicone adhesive at each stud location on back of sign. Do not get silicone on VHB tape.

Remove VHB tape backer.



Note: Silicone adhesive is the primary bonding agent. The VHB tape provides temporary hold until silicone adhesive cures.

Step 4:
 Insert studs into holes and press firmly against wall.

Step 5:
 Remove finger prints from sign face and edges using recommended cleaning materials. DO NOT use ammonia or alcohol based cleaners.

